

The Strategic University Steel Technology and Innovation Network Presents

# Task 7 Direct Reduced Iron (DRI) by Renewable Energy – Generated H<sub>2</sub>

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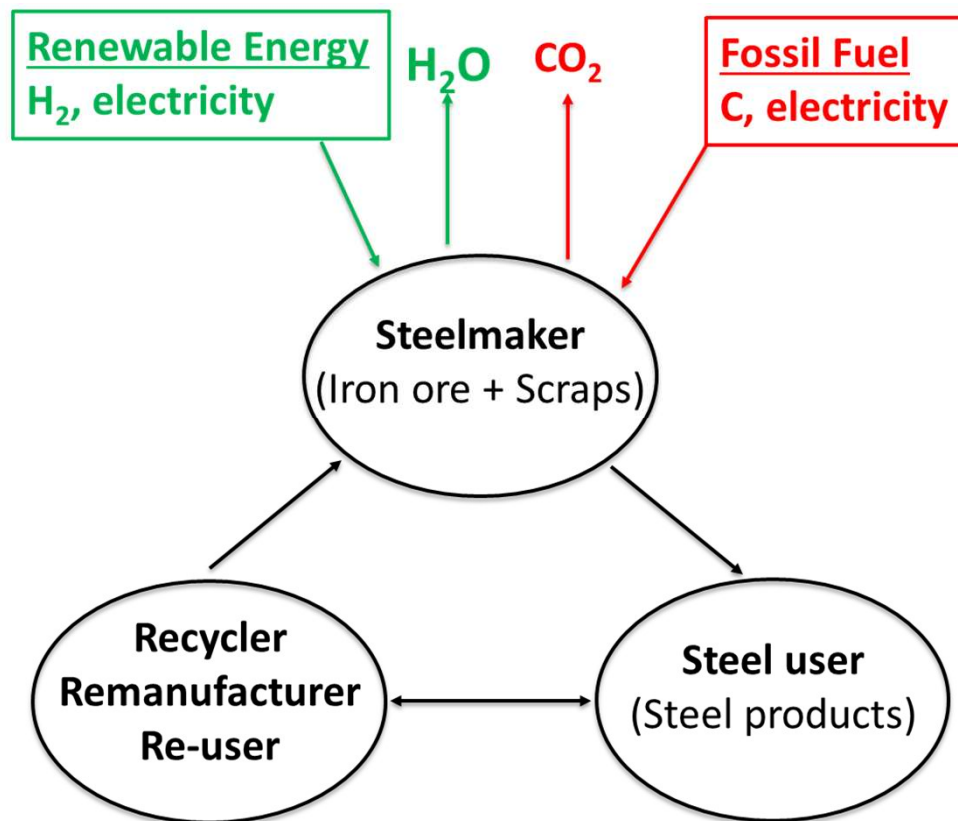
# Introduction (I)



- Decarburisation is one of the globally recognised technology trends having far-reaching implications for the steel industry and its supply chain.
- Significant development of renewable energy enables the production of pure hydrogen by water electrolysis (instead of reforming natural gas) without environmental impact.
- Substantial work (e.g. cost, storage/distribution infrastructure) needs to be done to overcome the challenges for H<sub>2</sub> to be a major economy factor.
- Rapid deployment of renewable energy technologies and their promising applications in steel manufacturing have attracted great attention globally, such as H<sub>2</sub>-based DRI production and electrolysis.

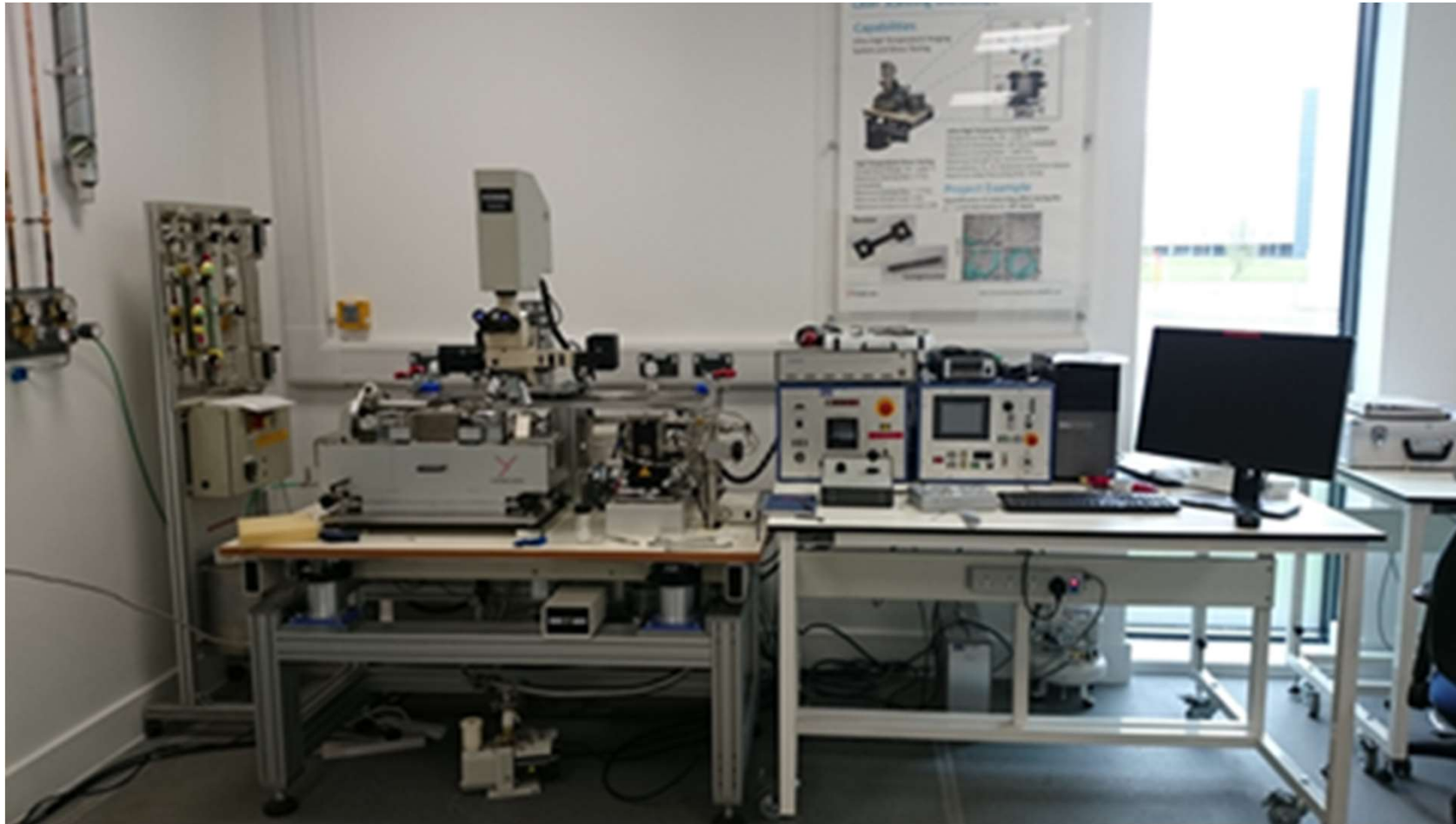
## Introduction (II)

- DRI production by using renewable energy-generated hydrogen will be an ultra-low or even zero CO<sub>2</sub> emissions alternative ironmaking technology.
- Scrap replacement in BOF steelmaking; an ideal dilution additive for (high residual) steel scrap in the EAF route (DRI + scrap-based EAF) to produce high quality steels .



# Approach (I)

***In-Situ* observation on H<sub>2</sub> reduction of iron ore under HT-CLSM**



## Approach (II)

To investigate the behaviours of impurities and iron oxides in iron ores during  $H_2$  reduction by using the bespoke gas furnace operating under flammable gas (left) with in-line mass spectrometer analysis of reacted gas composition (right).



## Approach (III)

To reveal reaction mechanisms with the aid of advanced characterisation of the reacted samples



# Outcomes



- Understanding of the state-of-the-art with regards to hydrogen applications in steel industry
- Recommendations on the application of hydrogen in UK steel industry
- Creation of fundamental knowledge on the production of direct reduced iron (DRI) by renewable energy-generated hydrogen, in particular reducing mechanisms and effects of impurities in the iron ore
- Contribution to the creation of an ultimately low carbon ironmaking process by using renewable energy-generated hydrogen
- Contribution to achieving net zero emissions UK steel industry by 2050.



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